

AD.5.RI...

ORDERING CODE

AD

Directional valve

5

CETOP 5/NG10

RI

Automatic reciprocating valve hydraulically operated automatic reciprocation

211

Scheme

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Setting ranges:

 $1 = 15 \div 50 \text{ bar}$

 $2 = 20 \div 140 \text{ bar}$

 $3 = 50 \div 320 \text{ bar}$

**

00 = No variant

V1 = Viton

Serial No.

(3)

AD.5.RI... AUTOMATIC RECIPROCATING VALVES CETOP 5



This valve type is characterized by a fully hydraulic operation, as it takes advantage of the system pressure rise to cause an automatic and continuous inversion of the utilization. The changeover takes place when the system pressure exceeds the inversion valves calibration pressure, and therefore also in not predetermined position. At the cylinder stroke end, the overall maximum pressure valve should be adjusted on a value 30% higher than the system operating pressure. The inverter valves pressure calibration values should be 15% lower than that of the overall maximum pressure valve, and 15% higher than the maximum operating pressure.

Note: to operate the push button emergency, a minimum pressure of 3 bar on the actuator is needed.

Max. operating pressure 320 bar Max. pressure port T 160 bar Min. recommended pressure 15 bar Max. flow 70 l/min Min. flow 6 l/min Setting ranges: Spring 1 15 ÷ 50 bar Spring 2 20 ÷ 140 bar Spring 3 50 ÷ 320 bar Fluid viscosity 10 ÷ 60 mm²/s -20°C ÷ 75°C Fluid temperature Max. contamination level class 10 in accordance with NAS 1638 with filter $\beta_{25} \ge 75$ Weight 5.4 Ka

HYDRAULIC SYMBOL



