

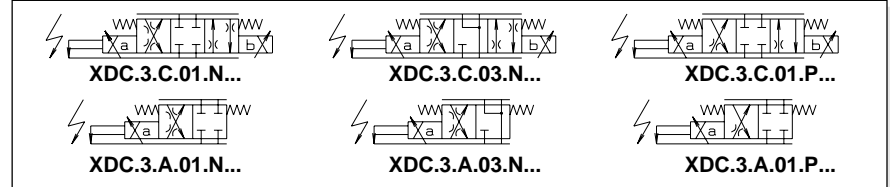
XDC.3... PROPORTIONAL DIRECTIONAL VALVES

CLOSED LOOP POSITION CONTROL

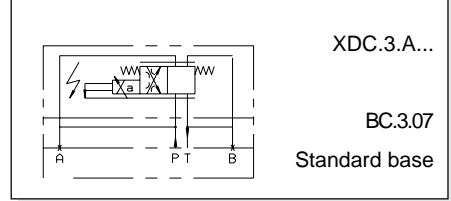


XDC.3...	
PROPORTIONAL SOLENOIDS	CH. VIII PAGE 9
SE.3.AN228...	CH. IX PAGE 11
AM.3.H...	CH. VIII PAGE 10
AM.5.H...	CH. VIII PAGE 11
BC.3.07...	CH. VII PAGE 12

The valves of the series XDC control the direction and the volume of the flow according to the feeding current to the proportional solenoid. The position transducer type LDVT (inductive position transducer) monitors the actual position of the spool. In the electronic card (type SE.AN.228...) the error between the actual position and the reference signal is used to obtain a greater precision of the spool positioning, reducing also considerably the hysteresis and the repeatability error of the valve. For a more accurate flow control, 2 or 3-way pressure compensators modular plate design are available. The shown flow rates are typical for one line operation (e.g. from P to B). By using the valve with the base for capacity doubling type BC.3.07 greater capacity can be obtained.



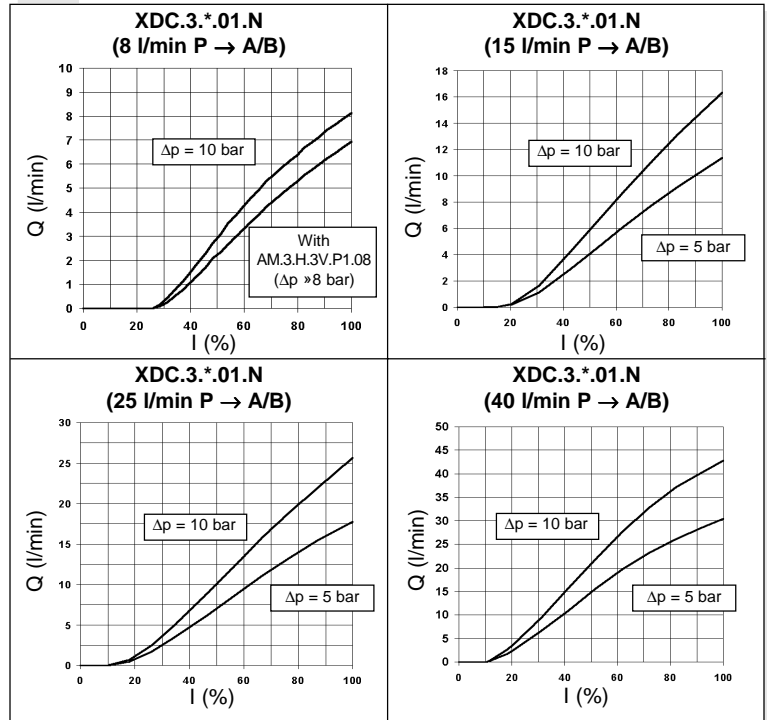
CE Registered mark for industrial environment with reference to the electromagnetic compatibility.
 European norms: EN50082-2 - general safety norm - industrial environment;
 EN50081-1 - emission general norm - residential environment



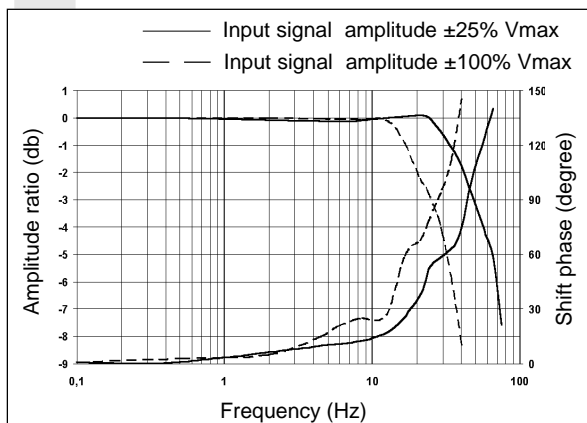
ORDERING CODE

XDC	Proportional directional valve with closed loop position control
3	CETOP 3/NG6
*	A = Single solenoid C = Double solenoid
**	Type of spool (null position) 01 = 03 =
*	Flow path control (see hydraulic symbols table) N = symmetrical P = meter in (only with 01 spool)
*	Flow rating l/min (Δp 10 bar) 1 = 8 l/min 2 = 15 l/min 3 = 25 l/min 6 = 40 l/min
*	F = 12VDC (1.76 A) G = 24VDC (0.88 A)
00	No variant
1	Serial No.

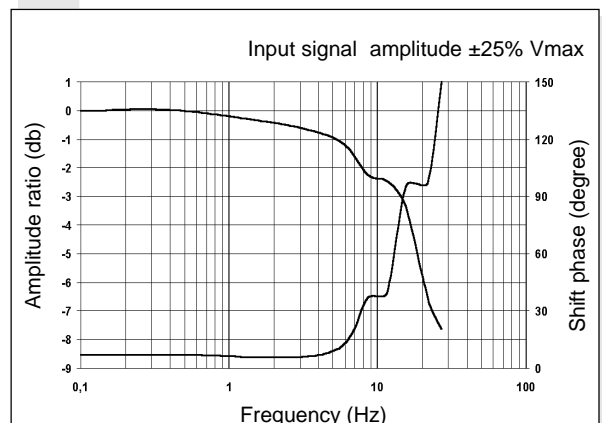
INPUT SIGNAL CURVES - FLOW RATE



BODE DIAGRAM FOR SOLENOIDS 12V



BODE DIAGRAM FOR SOLENOIDS 24V



OPERATING SPECIFICATIONS OF VALVE WITH TRANSDUCER

Max. operating pressure ports P/A/B	350 bar
Dynamic pressure port T	210 bar
Static pressure port T	210 bar
Nominal flow	8 / 15 / 25 / 40 l/min
Duty cycle	Continuous 100% ED
Type of protection (depending on the connectors used)	IP 65
Performance curves	See diagrams page VIII*6
Frequency response	See Bode diagrams page VIII*6
Fluid viscosity	10 ÷ 500 mm ² /s
Fluid temperature	-20°C ÷ 75°C
Ambient temperature	-20°C ÷ 70°C
Max. contamination level	class 7 to 9 in accordance to NAS 1638 with filter $\beta_{10} \geq 75$
Weight XDC.3.A... (single solenoid)	1,94 Kg
Weight XDC.3.C... (double solenoid)	2,55 Kg

Type of voltages	12V	24V
Max. current	1.76 A	0.88 A
Solenoid coil resistance at 20°C (68°F)	4.8 Ω	18.4 Ω
Solenoid coil resistance when hot	7.34 Ω	28.1 Ω
Hysteresis P/A/B/T with pressure compensator AM.3.H.3V...	<1%	<2,5%
Transient function with stepped electrical input signals $\Delta p = 5$ bar (P/A)	see diagram	
Repeatability	<0,5%	<1%
Frequency response -3db (Input signal $\pm 25\%$ Vmax) 48Hz		15Hz

Operating specifications are valid for fluids with 46 mm²/s viscosity at 40°C, using the specified ARON electronic control unit.

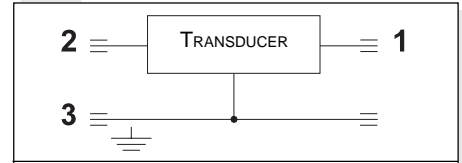
AMPLIFIER UNIT AND CONTROL

SE.3.AN.228...

Electronic card EUROCARD format for control of the proportional valve equipped with transducer

AM.3.H.2V.P1, AM.3.H.3V.P1 e AM.5.H.3V.P1
Hydrostats 2 or 3 way.

TRANSDUCER ELECTRICAL CONNECTIONS

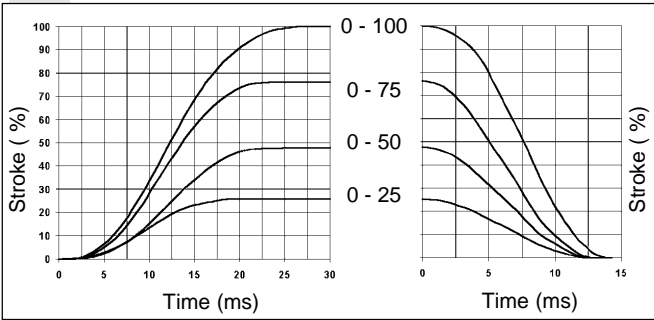


1 = Output	2,25VDC ÷ 12VDC
2 = Supply	18VDC ÷ 36VDC
3 = Mass	

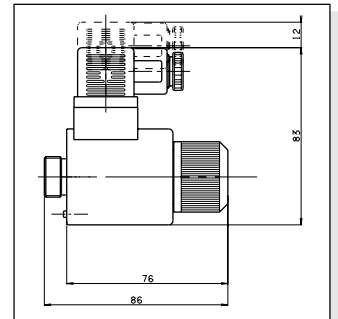
POSITIONAL TRANSDUCER ELECTRICAL

Electrical measuring system	LVDT
Nominal stroke	6,5 mm
Electrical connection	M12x1
Insulation (depending on the connector used)	IP65
Frequency response	500 Hz
Linearity tolerance	±1,5%

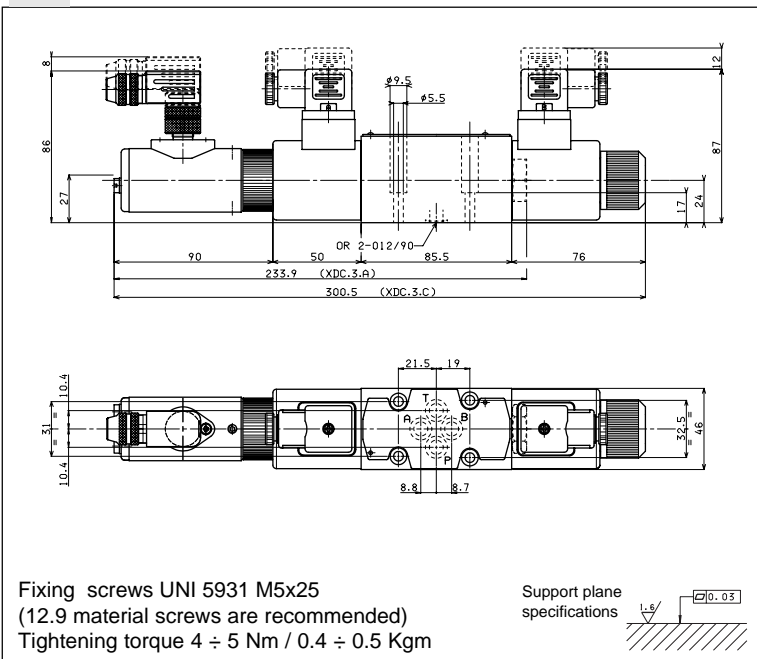
TRANSIENT FUNCTION WITH STEPPED ELECTRICAL INPUT SIGNALS



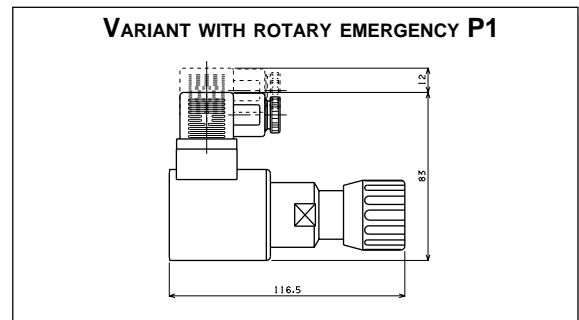
PROPORIZIONAL SOLENOIDS



OVERALL DIMENSIONS



VARIANT WITH ROTARY EMERGENCY P1



Type of protection (in relation to connector used)	IP 65
Duty of cycle	100% ED
Max. static pressure	210 bar
Insulation class	H
Weight	0,6 Kg

File: ETM83140001

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